

**Work Order ID 74124**

Thursday, September 22, 2011 4:20:33 PM



Ship today Page 1

Item ID: D412-702-121B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 9/22/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/23/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: IME H00 Date: 11-09-20 Tooling:

Date:

Run Start



QC: Date: SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9469

A

50

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-702-121B / DSI 9469  
CHG001

HJ for BG 11-9-23

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

SP 11-09-23

110

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per DSI9469

EP 11/09/23

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Page 2

Item ID: D412-702-121B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 9/22/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/23/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Sw 9/23



130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-702-123B / DSI 9469

Location:

PPP rev:

Draft

11/9/23

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/9/23

MF 11-09-23

# Picklist Print

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Page 1

Work Order ID: 74124

Parent Item: D412-702-121B

Parent Item Name: Harness Assembly



Start Date: 9/22/2011

Required Date: 9/23/2011

Start Qty: 1.00

Required Qty: 1.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3570-3 Bracket		Manufactured	No				Each	15.0000		1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				15					
					64361			15					
D3579-047 Shoulder Harness	or D4088-043 (per DS) 9553 MF	Manufactured	No				Each	0.0000		1			
MS24694-S50 Screw		Purchased	No				Each	87.0000		4			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST289				86					
					117739			2					
					<u>118078</u>			84					
				ST298				1					
					116900			1					
AN960JD10L Washer	NAS1149D0332J	Purchased	No				Each	0.0000		4			

SP 364361 1x.

B71511 1x

SP  
~~118078 4x~~

4x.

SP 11-09-23

m117087 4x

# Picklist Print

Thursday, September 22, 2011 4:20:29 PM

Page 2

Work Order ID: 74124

Parent Item: D412-702-121B

Parent Item Name: Harness Assembly

Start Date: 9/22/2011

Required Date: 9/23/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

Each

2,501.000

1



Nut

SP

Location

Loc Qty

Loc Code

ST300

2501

117441

24

117601

292

117885

185

118451

1000

118927

1000

1x

3x

D3569-3

Manufactured

No

Each

19.0000

1



Decal

SP 11-09-23.

Location

Loc Qty

Loc Code

ST245

19

64281

19

1x

SWL/B  
MD  
11/09/13

# DART SERVICE INSTRUCTION

TO AMEND IIN-D412-702-2 REV. A,  
AND ICA-D412-702 REV. 4 OR EARLIER APPROVED REVISIONS  
REF. TCCA STC: SH04-7  
REF. FAA STC: SR01997NY  
REF. EASA STC: EASA.IM.R.S.00710


REFERENCE ONLY




The following harness substitutions are acceptable:

Old Harness P/N	Used On	New Harness P/N
D3579-045	D412-702-103B	D4088-041
	D412-702-109B	
	D412-702-117B	
D3579-046	D412-702-101B	D4088-041
	D412-702-105B	
	D412-702-107B	
	D412-702-115B	
D3579-047	D412-702-111B	D4088-043
	D412-702-113B	
	D412-702-121B	
D3579-048	D412-702-119B	D4088-043
	D412-702-123B	

# 74124

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
BY:   
D. SHEPHERD (DE # 02)  
DATE: 11.04.15  
CERT. NO.: SH04-7  
ISSUE NO.: 3

A	NEW ISSUE	RF	11.04.15
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9553	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		HARNESS SUBSTITUTIONS	NTS
DATE	11.04.15	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	